

Date: Wednesday, 17/09/2008 3:11:48 PM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : ABRASION STRIP
Job Number : 42076	
Estimate Number : 10067	
P.O. Number :	Part Number : D2856400
This Issue : 17/09/2008 S.O. No. :	Drawing Number : D2856 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : // Type : PURCHASED PARTS	Drawing Revision : A
Previous Run : 37667	Material :
Written By :	Due Date : 15/10/2008 Qty: 216 Um: Each
Checked & Approved By : <u>JUL 08.9.17.</u>	
Comment : Est. D 02.08.28 Re-format; Added clear & 108 foot roll to Step 2K J/RF	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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**Comment:** PURCHASINGIssue P/O: 7187C208/09/18(216)

Material: Outdoor grade polyurethane protective clear tape 3M P/N 8681 (or 8681HS) - 108 foot roll

Specify for Clear Tape

2.0	3M8681 4	Abrasion Strip 4"
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Comment: Qty.: 1.0000 f(s)/Unit Total: 216.0000 f(s)
 ABRASION STRIP

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material certification is attached

R 8/14/14 (216)

4.0	QC6	DIMENSIONAL CHECK
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**Comment:** DIMENSIONAL CHECK

Ensure Material certification comply to Dwg D

8 08/10/15
X2 108' 108' 108'
X2 108' 108' 108'

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: 57418
AS 8/10/16 X214

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 17/09/2008 3:11:49 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ABRASION STRIP

Job Number: 42076

Part Number: D2856400

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/10/17 *HL*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-10-16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

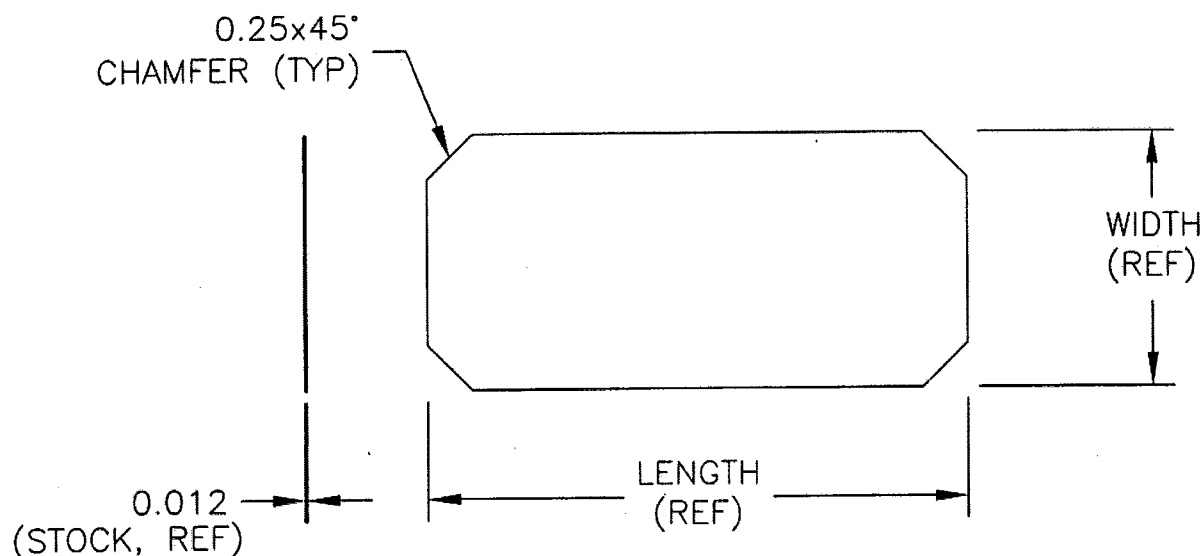
NOTE: Date & initial all entries



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>A</i>	APPROVED <i>A</i>	DRAWING NO. D2856	REV. A SHEET 1 OF 1
DATE 00.11.17		TITLE ABRASION STRIP	SCALE NTS
A	00.11.17	NEW ISSUE	

RELEASED
00.11.24

SPECIFICATION CONTROL DRAWING



MATERIAL: OUTDOOR GRADE POLYURETHANE PROTECTIVE TAPE
3M, P/N 8681 (OR 8681HS)
THICKNESS: 0.012"

SPECIFICATION: D2856-XXX-YYY ABRASION STRIP

WIDTH
LENGTH

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 42076

EG: 1.75"x2.50" ABRASION STRIP = D2856-175-250

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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LES VENTES A.E. BLAKE LTÉE
A.E. BLAKE SALES LTD.

A.E. Blake Sales Ltd.
31 Estate Drive
Toronto, Ontario
M1H 2Z2

TEL : 416-431-0440
FAX : 416-431-0450
www.aeblake.com

Bon d'emballage/Packing Slip

NO: 245418
DATE: Oct 10 2008

Vendu à - Sold To

DART AEROSPACE LTD.
1270 Aberdeen Street
MAIN FINISHED GOODS LOCATION
HAWKESBURY ONTARIO Canada
K6A 1K7

Livré à - Ship To

DART AEROSPACE LTD.
1270 Aberdeen Street
MAIN FINISHED GOODS LOCATION
HAWKESBURY ONTARIO Canada
K6A 1K7

# Compte - Account #	Bon d'achat Client - Customer PO #	Termes - Terms	Date Commande - Order Date	Page			
DARTAEROSP	PO00007187	Net 30 Days	Sep 18 2008	1 / 1			
Notre No. Comm. - Our Order No.	Représentant - Representative	Livré Via - Ship Via	F.A.B - F.O.B				
92543	PETER DEMELLO	FEDEX/COL 151793240	Collect or Prepaid & Charged				
Line	Produit - Item	Description	Livré - Shipped	U/M	Lot	Qtée-Qty	Durée de vie - Shelf life
1	8681HS-4	3M 8681HS Prot.Tp 4"x36yds CLR Item No: 3M8681 4	2.000	RL	8269	2	DOS/DOM: 2008/09 Exp: 2010/09 97%
2	QC-INSPECTED	A.E. Blake Sales Ltd. Quality Control Inspected	1.000	SET			

08/10/15

TRANSPORT: **FEDERAL EXPRESS CANADA LTD. W#: 86426058**

PICK REE: 1 2453801

Merci - Thank you Votre contact - Your contact: **Jennifer Tobin**

CERTIFICAT DE CONFORMITE CERTIFICATE OF COMPLIANCE

We hereby certify that the above material supplied against
the order meets or surpasses all the requirements as
specified on your purchase order.

Signature: _____

Montreal - Toronto

No. T.P.S. - G.S.T. No.: R100064716 No. T.V.Q. - Q.S.T. No.: M1000098741TQ0001JT

MONTREAL - TORONTO

Emballé par Packed by: **JP**

Date: **05/10/08**

Reçu par Received by: _____

Qtée - Qty pkg: **1 BX**

Poids - Weight: **19 LB**

V:914